



# ZipGrip®

Cyanoacrylate Instant Adhesives

# Permatex®

## SELECTOR GUIDE

# Instant Adhesives

PRODUCT	PART #	SIZE	BASE	COLOR	GAP FILL	VISCOSITY (cps@68°F)	SPECIFIC GRAVITY	ADHESIVE TENSILE SHEAR - ASTM D1002 (etchAI/etchAI, psi)	CURE SPEED (sec)			SERVICE TEMP. (°F)
									METAL	PLASTIC	RUBBER	
<b>General Purpose</b>												
ZipGrip® GPE 2 Plastic Bonder- Wicking	70050 70061	1 oz bottle 1 lb bottle	Ethyl	Clear	.002 in.	2	1.06	3,200	-	4	< 4	-65 to 200
ZipGrip® GPE 3 Wicking	70144 70145 70161	14 g bottle 2 g tube 1 lb bottle	Ethyl	Clear	.003 in.	3	1.06	3,200	5-10	3-5	< 2	-65 to 200
ZipGrip® GPE 15 Rubber Bonder	70213 70261	1/3 oz bottle 1 lb bottle	Ethyl	Clear	.005 in.	15	1.06	3,200	5-10	4-10	< 3	-65 to 200
ZipGrip® GPE 30 All Purpose	70350 70361	1 oz bottle 1 lb bottle	Neomer Ethyl	Clear	.004 in.	30	1.06	3,200	5-12	5-13	< 6	-60 to 200
ZipGrip® GPE 100 All Purpose MV	70450 70461	1 oz bottle 1 lb bottle	Ethyl	Clear	.004 in.	100	1.06	3,200	10-20	10-20	< 15	-65 to 200
ZipGrip® GPE 125 Metal Bonder	70550 70561	1 oz bottle 1 lb bottle	Ethyl	Clear	.004 in.	125	1.09	2,600	20-30	15-25	< 15	-65 to 200
ZipGrip® GPE 180 Rubber Bonder, Hi Strength	70650 70661	1 oz bottle 1 lb bottle	Ethyl	Clear	.006 in.	180	1.06	3,000	10-25	10-20	< 4	-65 to 200
ZipGrip® GPE 1500 Plastic Bonder, Gap Filling	70750 70761	1 oz bottle 1 lb bottle	Ethyl	Clear	.008 in.	1500	1.06	3,400	20-40	25-50	< 10	-65 to 200
ZipGrip® GPE Gel	70940	20 g tube	Ethyl	Clear	.010 in.	Gel	1.08	3,500	50-70	25-65	20-30	-65 to 200
<b>Surface Insensitive</b>												
ZipGrip® SIE 30 Wicking	71050 71061	1 oz bottle 1 lb bottle	Neomer Ethyl	Clear	.004 in.	30	1.06	3,200	5-12	3-7	< 6	-60 to 200
ZipGrip® SIE 100 All Purpose	71150 71161	1 oz bottle 1 lb bottle	Neomer Ethyl	Clear	.005 in.	100	1.06	3,200	8-12	3-7	< 6	-60 to 200
ZipGrip® SIE Gel	71940	20 g tube	Ethyl	Clear	.010 in.	Gel	1.08	3,500	50-70	25-65	20-30	-65 to 200
<b>Rubber Toughened</b>												
ZipGrip® TE 500 Toughened Black	72050 72061	1 oz bottle 1 lb bottle	Ethyl	Black	.006 in.	500	1.06	3,700	25-60	25-50	20-40	-65 to 280
ZipGrip® TE 1000 Gap Filling	72150 72161	1 oz bottle 1 lb bottle	Ethyl	Clear	.008 in.	1000	1.06	3,700	25-40	25-50	20-50	-65 to 280
ZipGrip® TE 2400 Gap Filling, High Temp.	72250 72261	1 oz bottle 1 lb bottle	Ethyl	Clear	.009 in.	2400	1.06	3,700	40-70	25-50	25-50	-65 to 280
ZipGrip® TE 5000 Gap Filling HV	72350 72361	1 oz bottle 1 lb bottle	Ethyl	Black	.009 in.	5000	1.06	3,700	25-60	25-50	20-40	-65 to 280
ZipGrip® TE Gel Toughened	72940	20 g tube	Ethyl	Clear	.010 in.	Gel	1.06	3,700	45-70	45-60	30-60	-65 to 280
<b>Low Odor</b>												
ZipGrip® LO 80 All Purpose	73050 73061	1 oz bottle 1 lb bottle	Ethoxy Ethyl	Clear	.005 in.	80	1.06	2,600	25-40	20-25	< 15	-65 to 200
<b>Primer</b>												
ZipGrip® PR 100 Accelerator	44444	2 oz pump	Acetone	Clear	-	1	.715	-	-	-	-	-

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